

Material	Thickness	Engrave setting	Cutting
Paper	0.3MM	S:500 P:30	S:40 P:30
Plywood	3MM	S:500 P:40	S:20 P:50
ABS	1.5MM	S:500 P:25	S:5 P:40
Plastics	1.5MM	S:500 P:25	S:10 P:40
Fabric	1MM	S:500 P:20	S:50 P:20
Leather	1.5MM	S:500 P:28	S:40 P:55
MDF	3MM	S:500 P:20	S:8 P:70
Acrylic	3MM	S:500 P:30	S:8 P:70
Parchment	0.6MM	S:500 P:25	S:50 P:20
Hardwood	3MM	S:500 P:35	S:15 P:70
Rubber	2.5MM	S:300 P:15-70	S:6 P:70
Denim	0.6MM	S:500 P:20	S:50 P:25